



- Notes:
- Undimensioned radii: R1.0
 - ◇ - Suggested mould partition
 - General taper angle 1.5°
 - >ABS< - Material designation Font acc. to DIN 1451 - 1 H3
0.2mm raised
 - Surface structure acc. to VDI 3400. ref.# 30
 - Ⓢ - Date stamp for month and year, dia. 6mm
0.5mm lowered raised
 - Cavity number font DIN 1451 - 1 H 3; 0.2mm raised
 - Section without dimensions acc. to 3D CAD volume body

59715083	ABS ACRYLNITRILE-BUTADIENE STYRENE	998090					0.225
Ident. No.	Semi finished product / raw material	Semi fin. Ident. No.	Item	Code surface	Heat treatment	Drwg / BOM / Model	Weight Kg.
Modification			Ae3	Draw Ver.	Related BOM		
KA No.			120251	5	Related BOM		
KA Date			2020-05-16	Model Ver.	Related BOM		
				5	Release Level	Released	
Group: 01		Remark		Date	Name		
Plastic OKR cover		Scale 1:1	Replaces /Ae:	Prepared 2020-01-16	waserka		
		Page 1/1		Reviewed 2020-01-17	ferreite		
				Norms checked 2020-01-17	ferreite		
				Released 2020-01-17	drenthjo		
INVENTIO AG CH-6052 Hergiswil		Classification 11220 Formal A2	Lead Office EU1	Z__4 1712719		Lang. EN	

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